

FIG. 1

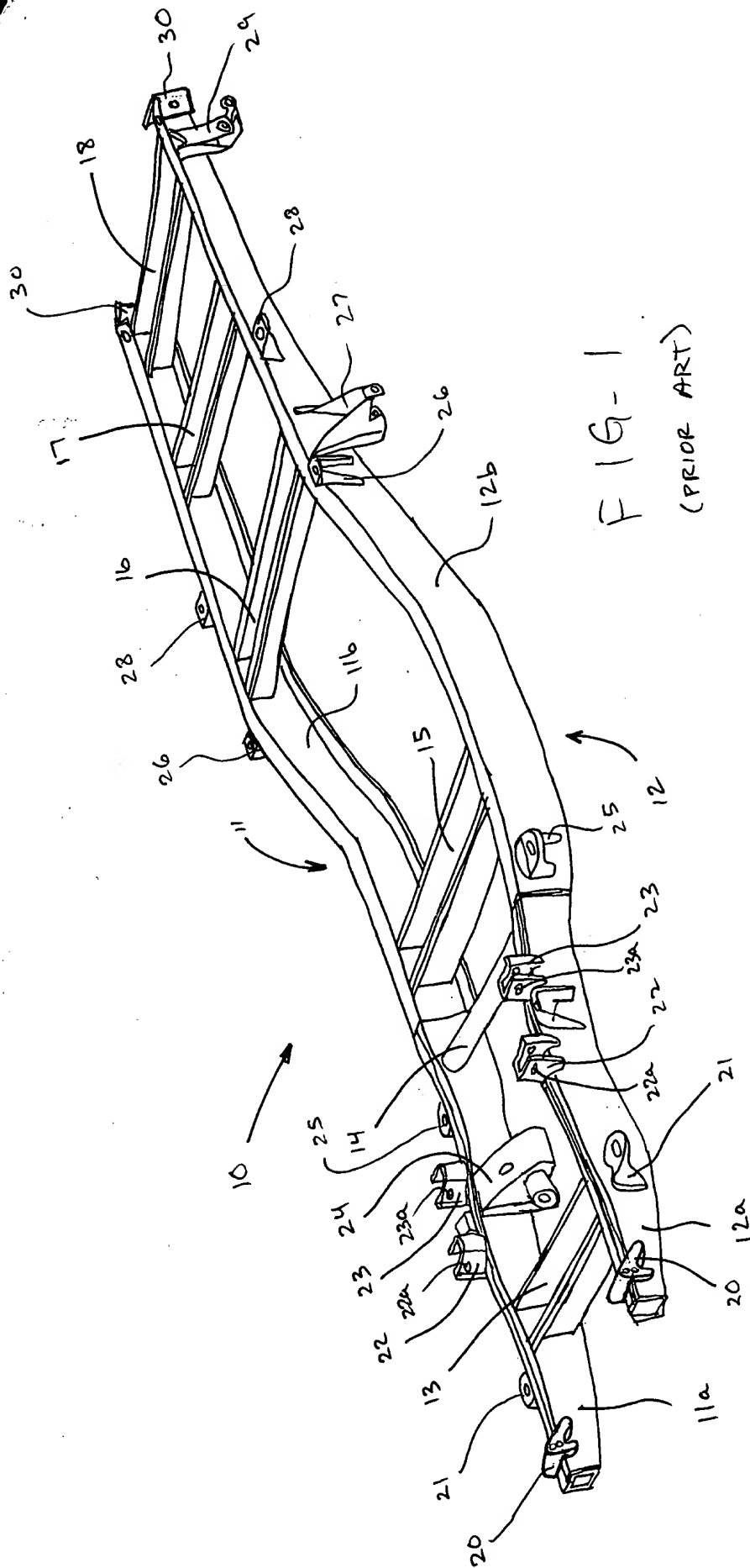


FIG-1
(PRIOR ART)

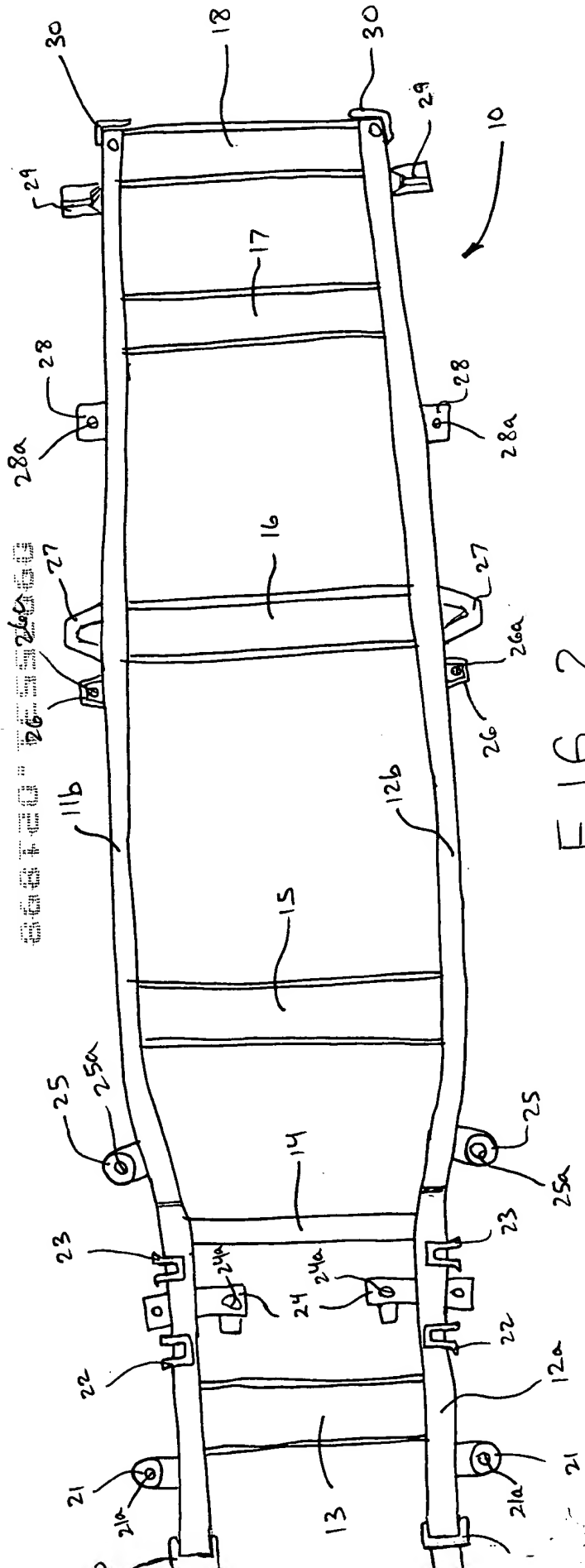


FIG. 2
(PRIOR ART)



FIG. 3
(PRIOR ART)

```
graph TD; A[FORM SIDE RAILS] --> B[FORM CROSS MEMBERS]; B --> C[SECURE CROSS MEMBERS TO SIDE RAILS]; C --> D[SECURE BRACKETS AND MOUNTS TO SIDE RAILS]; D --> E[CONNECT OTHER COMPONENTS TO BRACKETS AND MOUNTS];
```

FORM SIDE RAILS

FORM CROSS MEMBERS

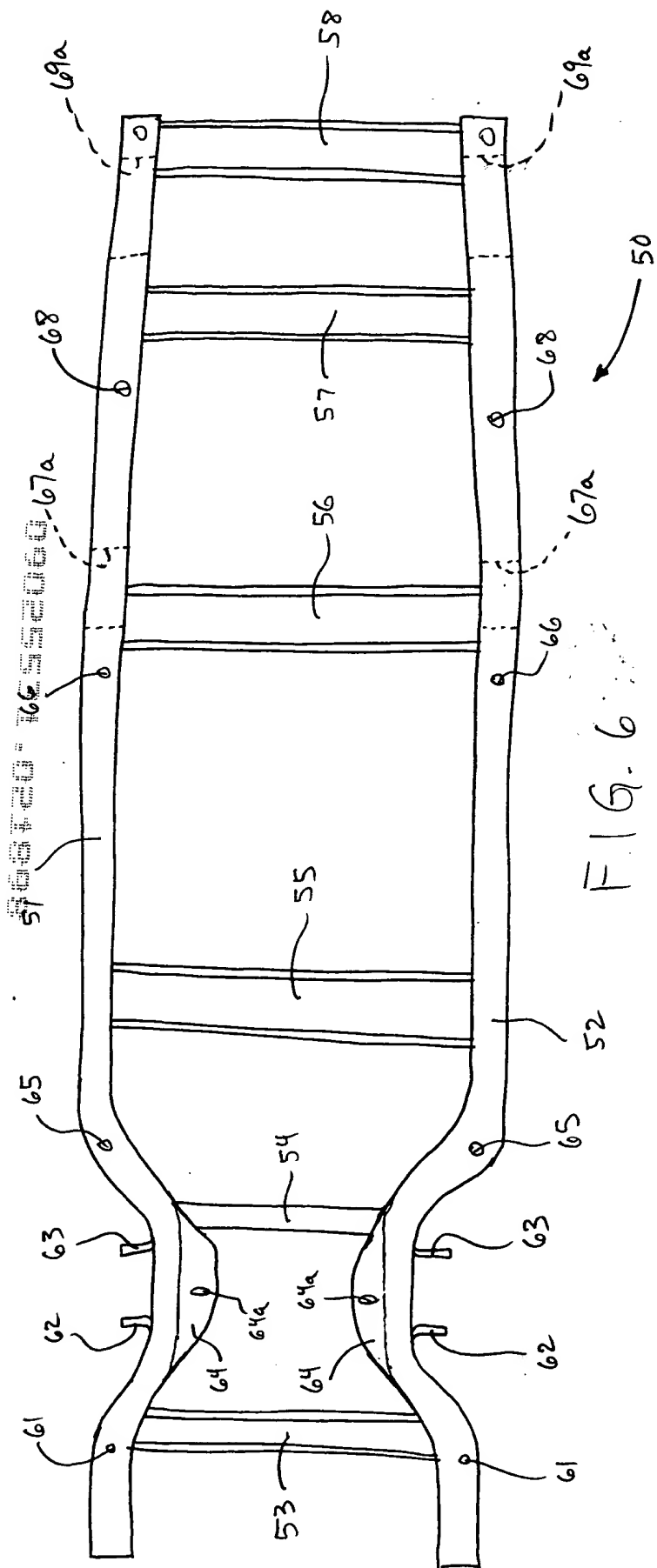
SECURE CROSS MEMBERS TO SIDE RAILS

SECURE BRACKETS AND MOUNTS TO SIDE RAILS

CONNECT OTHER COMPONENTS TO BRACKETS AND MOUNTS

FIG. 4
(PRIOR ART)

5617



HYDROFORM
SIDE RAILS

FORM
CROSS MEMBERS

SECURE CROSS
MEMBERS TO
SIDE RAILS

CONNECT OTHER
COMPONENTS TO
SIDE RAILS

FIG. 8